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**COOLEY CARNEY**

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Mercury Marine Mercury  
40 Hp Outboard  
Manual Replace plastic cap  
after installation. 60 Hp  
40-50 Hp a - Special Bolt  
(10-90041) Torque to 20  
lb. Page 38 5. Drill four  
mounting holes using a  
17/32 in. (13.5 Installing  
Outboard 40-50 HP mm)  
drill bit. 40-50 Hp - Non-

Thumb Screw Models a -  
Non-Thumb Screw 6.  
Position outboard so the  
anti-ventilation plate is  
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Replace plastic cap after installation. 60 Hp 40-50 Hp a - Special Bolt (10-90041) Torque to 20 lb. Page 38 5. Drill four mounting holes using a 17/32 in. (13.5 Installing Outboard 40-50 HP mm) drill bit. 40-50 Hp - Non-Thumb Screw Models a - Non-Thumb Screw 6. Position outboard so the anti-ventilation plate is 2.  
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