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PD001 - 0 = Start from VFD Panel (Manual control), 1 = Control from inputs(use if Mach is start/stopping your spindle as explained above) PD044 - 2 PD045 - 3 Spindle motor: Pins are numerically marked on the inside of the plug. Pin 1,2, and 3 are power, Pin 4 is ground. To change the direction of the

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6. Program the VFD using the standard Delta Cable as used on our Lathe department. Use these settings: Usb - RS485, 9600, - 7 - N - 2; Select the correct COM port found before; Press Test; Then you can enter in the program Formulas. Frequency = Max RPM * Number of Poles / 120. Number of Poles = 120 * Frequency / Max RPM Parameters

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Each VFD-E AC motor drive has a pre-assigned communication

address specified by Pr.09.00. The RS485 master then controls each AC motor drive according to its communication address. Page 155 Modbus RTU mode, protocol <8,O,1> 1. Control by PC or PLC A VFD-E can be set up to communicate in Modbus networks using one of the following modes: ASCII (American Standard Code for Information Interchange) or RTU (Remote Terminal Unit).

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