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 The World's Most Controversial Commercial Jetliner

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ANNABEL ZOE

Jan-Mar 2010 (Vol. 25.1) Alex Kenan

The Boeing 737 is an American short- to medium-range twinjet narrow-body airliner developed and manufactured by Boeing Commercial Airplanes, a division of the Boeing Company. Originally designed as a shorter, lower-cost twin-engine airliner derived from the 707 and 727, the 737 has grown into a family of passenger models with capacities from 85 to 215 passengers, the most recent version of which, the 737 MAX, has become embroiled in a worldwide controversy. Initially envisioned in 1964, the first 737-100 made its first flight in April 1967 and entered airline service in February 1968 with Lufthansa. The 737 series went on to become one of the highest-selling commercial jetliners in history and has been in production in its core form

since 1967; the 10,000th example was rolled out on 13 March 2018. There is, however, a very different side to the convoluted story of the 737's development, one that demonstrates a transition of power from a primarily engineering structure to one of accountancy, number-driven powerbase that saw corners cut, and the previous extremely high safety methodology compromised. The result was the 737 MAX. Having entered service in 2017, this model was grounded worldwide in March 2019 following two devastating crashes. In this revealing insight into the Boeing 737, the renowned aviation historian Graham M. Simons examines its design, development and service over the decades since 1967. He also explores the darker side of the 737's history, laying bare the politics, power-struggles, changes of management ideology and battles with Airbus that culminated in the 737 MAX debacle that has threatened Boeing's very survival.

Barron's Military Flight Aptitude Tests CRC Press

This book is a monograph on aerodynamics of aero-engine gas turbines focusing on the new progresses on flow mechanism and design methods in the recent 20 years. Starting with basic principles in aerodynamics and thermodynamics, this book systematically expounds the recent research on mechanisms of flows in axial gas turbines, including high pressure and low pressure turbines, inter-turbine ducts and turbine rear frame ducts, and introduces the classical and innovative numerical evaluation methods in different dimensions. This book also summarizes the latest research achievements in the field of gas turbine aerodynamic design and flow control, and the multidisciplinary conjugate problems involved with gas turbines. This book should be helpful for scientific and technical staffs, college teachers, graduate students, and senior college students, who are involved in research and design of gas turbines.

Safety and sustainability Springer

This proceedings volume brings together selected peer-reviewed papers presented at the 2014 International Conference on Frontier of Energy and Environment Engineering. Topics covered include energy efficiency and energy management, energy exploration and exploitation, power generation technologies, water pollution and protection, air pollution and

Turbofan and Turbojet Engines Elsevier

Only the best prepared are chosen to start the highly competitive multimillion-dollar training programs that transform aspiring candidates into U.S. military aviators. This fully updated edition of Barron's Military Flight Aptitude Tests provides would-be aviators in all five U.S. armed services with the competitive edge they will need to score their best and maximize their chances of being selected! This book is an effective, full-spectrum resource for officer candidates, ROTC cadets from all services, and current military members. Six full-length practice tests (two per service) with answers and explanations for every question get readers ready for the Air Force Officer Qualifying Test (AFOQT), the Selection Instrument for Flight Training (SIFT), and the Navy/Marine Corps/Coast Guard Aviation Selection Test Battery (ASTB-E). Test overviews and detailed review sections give potential pilots the boost they need to rise to the top of the selection list, and most of the review subjects apply to all three tests. Successful aviation applicants strongly recommend working through every valuable review section, and the other services' tests are great for extra practice to reinforce your learning. Written by a veteran, joint qualified military officer and instructor, this book's review sections cover language skills, reading comprehension, math knowledge, arithmetic reasoning, mechanical comprehension, aviation and nautical technical information, science, and specific mental skills such as block counting, finding hidden figures, and spatial apperception. The author also coaches readers on effective study techniques, provides expanded information resources, and gives pilot candidates a thorough preview of how each test is structured and conducted.

Civil Jet Aircraft Design CRC Press

The traditional computer science courses for engineering focus on the fundamentals of programming without demonstrating the wide array of practical applications for fields outside of computer science. Thus, the mindset of "Java/Python is for computer science people or programmers, and MATLAB is for engineering" develops. MATLAB tends to dominate the engineering space because it is viewed as a batteries-included software kit that is focused on functional programming. Everything in MATLAB is some sort of array, and it lends itself to engineering integration with its toolkits like Simulink and other add-ins. The downside of MATLAB is that it is proprietary software, the license is expensive to purchase, and it is more limited than Python for doing tasks

besides calculating or data capturing. This book is about the Python programming language. Specifically, it is about Python in the context of mechanical and aerospace engineering. Did you know that Python can be used to model a satellite orbiting the Earth? You can find the completed programs and a very helpful 595 page NSA Python tutorial at the book's GitHub page at <https://www.github.com/alexkenan/pymae>. Read more about the book, including a sample part of Chapter 5, at <https://pymae.github.io>

Safety and Reliability Modeling and Its Applications DIANE Publishing

Safety and Reliability Modeling and Its Applications combines work by leading researchers in engineering, statistics and mathematics who provide innovative methods and solutions for this fast-moving field. Safety and reliability analysis is one of the most multidimensional topics in engineering today. Its rapid development has created many opportunities and challenges for both industrialists and academics, while also completely changing the global design and systems engineering environment. As more modeling tasks can now be undertaken within a computer environment using simulation and virtual reality technologies, this book helps readers understand the number and variety of research studies focusing on this important topic. The book addresses these important recent developments, presenting new theoretical issues that were not previously presented in the literature, along with solutions to important practical problems and case studies that illustrate how to apply the methodology. Uses case studies from industry practice to explain innovative solutions to real world safety and reliability problems Addresses the full interdisciplinary range of topics that influence this complex field Provides brief introductions to important concepts, including stochastic reliability and Bayesian methods

Environment, Energy and Applied Technology Springer Science & Business Media

To understand the operation of aircraft gas turbine engines, it is not enough to know the basic operation of a gas turbine. It is also necessary to understand the operation and the design of its auxiliary systems. This book fills that need by providing an introduction to the operating principles underlying systems of modern commercial turbofan engines and bringing readers up to date with the latest technology. It also offers a basic overview of the tubes, lines, and system components installed on a complex turbofan engine. Readers can follow detailed examples that describe engines from different manufacturers. The text is recommended for aircraft engineers and mechanics, aeronautical engineering students, and pilots.

Aerospace Marketing Management CRC Press

Aircraft emissions currently account for ~3.5% of all greenhouse gas emissions. The number of passenger miles has increased by 5% annually despite 9/11, two wars and gloomy economic conditions. Since aircraft have no viable alternative to the internal combustion engine, improvements in aircraft efficiency and alternative fuel development become essential. This book comprehensively covers the relevant issues in green aviation. Environmental impacts, technology advances, public policy and economics are intricately linked to the pace of development that will be realized in the coming decades. Experts from NASA, industry and academia review current technology development in green aviation that will carry the industry through 2025 and beyond. This includes increased efficiency through better propulsion systems, reduced drag airframes, advanced materials and operational changes. Clean combustion and emission control of noise, exhaust gases and particulates are also addressed through combustor design and the use of alternative fuels.

Economic imperatives from aircraft lifetime and maintenance logistics dictate the drive for "drop-in" fuels, blending jet-grade and biofuel. New certification standards for alternative fuels are outlined. Life Cycle Assessments are used to evaluate worldwide biofuel approaches, highlighting that there is no single rational approach for sustainable buildup. In fact, unless local conditions are considered, the use of biofuels can create a net increase in environmental impact as a result of biofuel manufacturing processes. Governmental experts evaluate current and future regulations and their impact on green aviation. Sustainable approaches to biofuel development are discussed for locations around the globe, including the US, EU, Brazil, China and India.

Aviation and the Environment Elodie Roux

This document brings together a set of latest data points and publicly available information relevant for Manufacturing. We are very excited to share this content and believe that readers will benefit immensely from this periodic publication immensely.

Aerospace Engineering EGBG Services LLC

Biojet fuels have the potential to make an important contribution towards decarbonising the aviation sector. Biojet Fuel in Aviation Applications: Production, Usage and Impact of Biofuels covers all aspects of this sustainable aviation fuel including aviation biofuel public policies, production technologies, physico-chemical properties, combustion performances, techno-economics of sustainable fuel production, sustainability and energywater-food (EWF) nexus. This must-have book also charts the current state of the industry by discussing the relevant industry players who are currently producing alternative aviation fuels and flight tests, while also providing a glimpse of the future of the industry. This comprehensive book is written for undergraduate students, postgraduate students, researchers, engineers and policy makers wanting to build up knowledge in the specific area of biojet fuel or the broader fields of sustainable energy and aeronautics. Reviews major aviation and biojet fuel policies, legislations, initiatives and roadmaps around the world Features existing and emerging biojet fuel production pathways from various feedstocks Highlights the key properties of biojet fuels that ensures inter-operability with conventional jet aviation fuel Discusses the economic aspects of the biojet fuel industry and the barriers preventing its commercialisation Examines the sustainability of biojet fuel from a life cycle assessment, energy balance and EWF nexus point of views

Boeing 737 Springer

The CE Conference series is organized annually by the International Society for Productivity Enhancement (ISPE) and constitutes an important forum for international scientific exchange on concurrent and collaborative enterprise engineering. These international conferences attract a significant number of researchers, industrialists and students, as well as government representatives, who are interested in the recent advances in concurrent engineering research and applications. Concurrent Engineering Approaches for Sustainable Product Development in a Multi-Disciplinary Environment: Proceedings of the 19th ISPE International Conference on Concurrent Engineering contains papers accepted, peer reviewed and presented at the annual conference held at the University of Applied Sciences in Trier, Germany, from 3rd-7th of September 2012. This covers a wide range of cutting-edge topics including: Systems Engineering and Innovation Design for Sustainability Knowledge Engineering and Management Managing product variety Product Life-Cycle Management and Service Engineering Value Engineering

A Handbook for the Entire Value Chain Springer Nature

This book comprises state-of-the-art advances in energy, combustion, power, propulsion, environment, focusing on the

production and utilization of fossil fuels, alternative fuels and biofuels. It is written by internationally renowned experts who provide the latest fundamental and applied research innovations on cleaner energy production as well as utilization for a wide range of devices extending from micro scale energy conversion to hypersonic propulsion using hydrocarbon fuels. The tailored technical tracks and contributions are portrayed in the respective field to highlight different but complementary views on fuels, combustion, power and propulsion and air toxins with special focus on current and future R&D needs and activities. This book will serve as a useful reference for practicing engineers, research engineers and managers in industry and research labs, academic institutions, graduate students, and final year undergraduate students in mechanical, chemical, aerospace, energy, and environmental engineering.

Green Aviation Springer Nature

Advanced Biofuels: Applications, Technologies, and Environmental Sustainability presents recent developments and applications of biofuels in the field of internal combustion engines, with a primary focus on the recent approaches of biodiesel applications, low emission alternative fuels, and environmental sustainability. Editors Dr. Azad and Dr. Rasul, along with their team of expert contributors, combine a collection of extensive experimental investigations on engine performance and emissions and combustion phenomena using different types of oxygenated fuel with in-depth research on fuel applications, an analysis of available technologies and resources, energy efficiency improvement methods, and applications of oxygenated fuel for the sustainable environment. Academics, researchers, engineers and technologists will develop a greater understanding of the relevant concepts and solutions to the global issues related to achieving alternative energy application for future energy security, as well as environmental sustainability in medium and large-scale industries. Fills a gap in the literature on alternative fuel applications with in-depth research and experimental investigations of different approaches, technologies and applications Considers the important issue of sustainability using case studies to deepen understanding Includes energy security within various industries, including aviation and transport *Aircraft Propulsion and Gas Turbine Engines* Amer Inst of Aeronautics &

Considered as particularly difficult by generations of students and engineers, thermodynamics applied to energy systems can now be taught with an original instruction method. Energy Systems applies a completely different approach to the calculation, application and theory of multiple energy conversion technologies. It aims to create the reader's foundation for understanding and applying the design principles to all kinds of energy cycles, including renewable energy. Proven to be simpler and more reflective than existing methods, it deals with energy system modeling, instead of the thermodynamic foundations, as the primary objective. Although its style is drastically different from other textbooks, no concession is done to coverage: with encouraging pace, the complete range from basic thermodynamics to the most advanced energy systems is addressed. The accompanying Thermoptim™ portal (http://direns.mines-paristech.fr/Sites/Thopt/en/co/_Arborescence_web.html) presents the software and manuals (in English and French) to solve over 200 examples, and programming and design tools for exercises of all levels of complexity. The reader is explained how to build appropriate models to bridge the technological reality with the theoretical basis of energy engineering. Offering quick overviews through e-learning modules moreover, the portal is user-friendly and enables to quickly become fully operational. Students can freely download

the ThermoOptim™ modeling software demo version (in seven languages) and extended options are available to lecturers. A professional edition is also available and has been adopted by many companies and research institutes worldwide - www.thermoOptim.org This volume is intended as for courses in applied thermodynamics, energy systems, energy conversion, thermal engineering to senior undergraduate and graduate-level students in mechanical, energy, chemical and petroleum engineering. Students should already have taken a first year course in thermodynamics. The refreshing approach and exceptionally rich coverage make it a great reference tool for researchers and professionals also. Contains International Units (SI).

Advances in Energy and Combustion John Wiley & Sons

This book presents an overall picture of both B2B and B2C marketing strategies, concepts and tools, in the aeronautics sector. This is a significant update to an earlier book successfully published in the nineties which was released in Europe, China, and the USA. It addresses the most recent trends such as Social Marketing and the internet, Customer Orientation, Project Marketing and Concurrent Engineering, Coopetition, and Extended Enterprise. Aerospace Marketing Management is the first marketing handbook richly illustrated with executive and expert inputs as well as examples from parts suppliers, aircraft builders, airlines, helicopter manufacturers, aeronautics service providers, airports, defence and military companies, and industrial integrators (tier-1, tier-2). This book is designed as a ready reference for professionals and graduates from both Engineering and Business Schools.

Aircraft Engineering and Aerospace Technology Cambridge University Press

To conceive and assess engines with minimum global warming impact and lowest cost of ownership in a variety of emission legislation scenarios, emissions taxation policies, fiscal and Air Traffic Management environments a Techno economic and Environmental Risk Assessment (TERA) model is needed. In the first part of this thesis an approach is presented to estimate the cost of maintenance and the direct operating costs of turbofan engines of equivalent thrust rating, both for long and short range applications. The three advanced types of turbofan engines analysed here are a direct drive three spool with ultra high bypass ratio, a geared turbofan with the same fan as the direct drive engine and a turbofan with counter rotating fans. The baseline engines are a three spool for long range (Trent 772b) and a two spool (CFM56-7b) for short range applications. The comparison with baseline engines shows the gains and losses of these novel cycle engines. The economic model is composed of three modules: a lifing module, an economic module and a risk module. The lifing module estimates the life of the high pressure turbine disk and blades through the analysis of creep and fatigue over a full working cycle of the engine. These two phenomena are usually the most limiting factors to the life of the engine. The output of this module is the amount of hours that the engine can sustain before its first overhaul (called time between overhauls). The value of life calculated by the lifing is then taken as the baseline distribution to calculate the life of other important modules of the engine using the Weibull approach. The Weibull formulation is applied to the life analysis of different parts of the engine in order to estimate the cost of maintenance, the direct operating costs (DOC) and net present cost (NPC) of turbofan engines. The Weibull distribution is often used in the field of life data analysis due to its flexibility? it can mimic the behavior of other statistical distributions such as the normal and the exponential. In the present work five Weibull distributions are used for five important sources of interruption of the working life

of the engine: Combustor, Life Limited Parts (LLP), High Pressure Compressor (HPC), General breakdowns and High Pressure Turbine (HPT). The Weibull analysis done in this work shows the impact of the breakdown of different parts of the engine on the NPC and DOC, the importance that each module of the engine has in its life, and how the application of the Weibull theory can help us in the risk assessment of future aero engines. Then the lower of the values of life of all the distributions is taken as time between overhaul (TBO), and used into the economic module calculations. The economic module uses the time between overhaul together with the cost of labour and the cost of the engine (needed to determine the cost of spare parts) to estimate the cost of maintenance of the engine. The direct operating costs (DOC) of the engine are derived as a function of maintenance cost with the cost of taxes on emissions and noise, the cost of fuel, the cost of insurance and the cost of interests paid on the total investment. The DOC of the aircraft include also the cost of cabin and flight crew and the cost of landing, navigational and ground handling fees. With knowledge of the DOC the net present cost (NPC) for both the engine and the aircraft can be estimated over an operational period of about 30 years. The risk model uses the Monte Carlo method with a Gaussian distribution to study the impact of the variations in some parameters on the NPC. Some of the parameters considered in the risk scenarios are fuel price, interest percentage on total investment, inflation, downtime, maintenance labour cost and factors used in the emission and noise taxes. The risk analyses the influence of these variables for ten thousands scenarios and then a cumulative frequency curve is built by the model to understand the frequency of the most probable scenarios. After the conclusion of the analysis of the VITAL engines as they were specified by the Original Engine Manufacturer (OEM) (Roll? Royce, Snecma and MTU), an optimisation work was done in order to try to improve the engines. The optimisation was done using two numerical gradient based techniques Firstly the Sequential Quadratic Programming? NLPQL and secondly the Mixed Integer Optimization? MOST; the objectives of the optimisation were two: minimum fuel burn and minimum direct operating costs. Because the engines were already optimized for minimum fuel burn, the optimization for minimum fuel burn didn't show any meaningful results; instead the results for minimum DOC showed that the engines can have some improvements. The ability of the three VITAL configurations to meet the future goals of the European Union to reduce noise and gaseous emission has been assessed and has showed that the three engines cannot fully comply with future legislation beyond 2020. In the second part of this thesis three further advanced configurations have been studied to determine whether these are potential solutions to meet the ACARE goals of 2020. For these more advanced aero engines only a performance and gaseous emissions analysis has been done, because it was not possible to do an economic analysis for the new components of these engines. These advanced configurations feature components that have been studied only in laboratories, like the heat exchangers for the ICR, the wave rotor and the constant volume combustor, and for these it has not been done a lifing analysis that is fundamental in order to understand the costs of maintenance, besides in order to do a proper direct operating costs analysis many operational flight hours are needed and none of these engine have reached TRL of 7 and more which is the stage where flight hour tests are conducted. In this thesis a parametric study on three different novel cycles which could be applied to aircraft propulsion is presented: 1. Intercooled recuperative, 2. wave rotor and 3. Constant volume combustion cycle. These three cycles have been applied to a characteristic next generation long range aero engine (geared turbofan) looking

for a possible future evolution and searching for benefits on specific thrust fuel consumption and emissions. The parametric study has been applied to Top of Climb conditions, the designpoint, at Mach number 0.82, ISA deviation of 10 degrees and an altitude of 10686 m and at cruise condition, considering two possible designs: a) Design for constant specific thrust and b) Design for constant TET or the current technology level. Both values correspond to the baseline engine. For the intercooled engine also a weight and drag impact on fuel consumption has been done, in order to understand the impact of weight increase on the benefits of the configuration, considering different values of the effectiveness of the heat exchangers, the higher the values the greater is the technical challenge of the engine. After studying the CVC and Wave rotor separately it has been decided to do a parametric study of an aero engine that comprises both configurations: the internal combustion wave rotor (ICWR). The ICWR is a highly unsteady device, but offers significant advantages when combined with gas turbines. Since it is a constant volume combustion device there is a pressure raised during combustion, this will result in having lower SFC and higher thermal efficiency. It is an advanced and quite futuristic, with a technology readiness level (TRL) of 6 or higher only by 2025, so only a preliminary performance study is done, leaving to future studies the task of a more improved analysis.

Proceedings of the 2014 International Conference on Frontier of Energy and Environment Engineering (ICFEEE 2014), Taiwan, December 6-7, 2014

Systems of Commercial Turbofan Engines An Introduction to Systems Functions

There is an increasing emphasis in aeronautical engineering on design. Concentrating on large scale commercial jet aircraft, this textbook reflects areas of growth in the aircraft industry and the procedures and practices of civil aviation design.

Advances in Data Mining: Applications and Theoretical Aspects
Springer Science & Business Media

The escalating use of aircraft in the 21st century demands a thorough understanding of engine propulsion concepts, including the performance of aero engines. Among other critical activities, gas turbines play an extensive role in electric power generation, and marine propulsion for naval vessels and cargo ships. In the most exhaustive volume to date, this text examines the foundation of aircraft propulsion: aerodynamics interwoven with thermodynamics, heat transfer, and mechanical design. With a finely focused approach, the author devotes each chapter to a particular engine type, such as ramjet and pulsejet, turbojet, and turbofan. Supported by actual case studies, he illustrates engine performance under various operating conditions. Part I discusses the history, classifications, and performance of air breathing engines. Beginning with Leonardo and continuing on to the emergence of the jet age and beyond, this section chronicles inventions up through the 20th century. It then moves into a detailed discussion of different engine types, including pulsejet, ramjet, single- and multi-spool turbojet, and turbofan in both subsonic and supersonic applications. The author discusses Vertical Take Off and Landing aircraft, and provides a comprehensive examination of hypersonic scramjet and turbo ramjet engines. He also analyzes the different types of industrial gas turbines having single- and multi-spool with intercoolers,

regenerators, and reheaters. Part II investigates the design of rotating compressors and turbines, and non-rotating components, intakes, combustion chambers, and nozzles for all modern jet propulsion and gas turbine engine systems, along with their performance. Every chapter concludes with illustrative examples followed by a problems section; for greater clarity, some provide a listing of important mathematical relations.

Applications, Technologies and Environmental Sustainability
Notion Press

This book is a small effort intended to bridge the gap between theory and practice of various aircraft systems. With the knowledge and skill levels available in the country India can become an aviation hub. As of now we have not even touched the tip of the iceberg in the manufacture of civilian aircrafts.

Aeronautical engineering is multi-disciplinary covering Mechanical, Electrical, Electronics & Communication and Computer Science Engineering. This book should be useful for project work of Graduate and Post-Graduate students as well as Airline Operators, MRO Schools and Aviation Enthusiasts. Also this book should be useful as training material for Information Technology firms as well as many reputed manufacturers like Tata Advanced Systems, Reliance Aerospace and Godrej Aerospace etc. Uber has selected India as one of the 5 countries to operate Air-Taxis in future. The book covers the Aircraft Structures Design with various types of engineering software. Trends in helicopter controls and salient features of business jets, medium and long range jets are explained. The various types of Propulsion Systems are explained in detail. The advances in Auto-Pilots (Control and Guidance), Brake Systems and Landing Gear are explained. Trends in Maintenance, Repair and Overhaul are given in detail.

14th Industrial Conference, ICDM 2014, St. Petersburg, Russia, July 16-20, 2014, Proceedings Springer Science & Business Media

The 5th International Congress on Design and Modeling of Mechanical Systems (CMSM) was held in Djerba, Tunisia on March 25-27, 2013 and followed four previous successful editions, which brought together international experts in the fields of design and modeling of mechanical systems, thus contributing to the exchange of information and skills and leading to a considerable progress in research among the participating teams. The fifth edition of the congress (CMSM'2013), organized by the Unit of Mechanics, Modeling and Manufacturing (U2MP) of the National School of Engineers of Sfax, Tunisia, the Mechanical Engineering Laboratory (MBL) of the National School of Engineers of Monastir, Tunisia and the Mechanics Laboratory of Sousse (LMS) of the National School of Engineers of Sousse, Tunisia, saw a significant increase of the international participation. This edition brought together nearly 300 attendees who exposed their work on the following topics: mechatronics and robotics, dynamics of mechanical systems, fluid structure interaction and vibroacoustics, modeling and analysis of materials and structures, design and manufacturing of mechanical systems. This book is the proceedings of CMSM'2013 and contains a careful selection of high quality contributions, which were exposed during various sessions of the congress. The original articles presented here provide an overview of recent research advancements accomplished in the field mechanical engineering.

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