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this method "cleans up"  
and organizes the  
workplace basically in its  
existing configuration,  
and it is typically the first  
lean method which  
organizations implement.  
The 5S pillars, Sort ( Seiri  
) , Set in Order ( Seiton ) ,  
Shine ( Seiso ) ,  
Standardize ( Seiketsu ) ,  
and Sustain ( Shitsuke ) ,

provide a methodology for  
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The 5 S's are:

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