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(30) 45° 60° 105° Rocker Bracket M8 x 55 20.66 ft/lb (28 Nm) Balance Weight M12 x 70 22.14 ft/lb (30) 30° 30° 60° Flywheel 36.9 ft/lb (50) 90° 90° 180° Injectors M10 18.45 ... Table F-2. Torque Specification for Bolts and Nuts on ... Left side front cylinder head Cylinder head bolt torque sequence-3.4L engine; Cylinder head by aligning it with the dowel pins; New cylinder head bolts coated with a sealant (such as GM 1052080). Torque the bolts in the proper sequence (1-8) to 37 ft. lbs. (50 Nm). Using a torque angle meter turn the bolts 90 degrees in the proper sequence. Torque, head bolts, deutz engines - Fixya... 214 to 440kw. the torque is 30%-45%. the rated speed is 1800-2100r/min. one-cylinder-one head. They are produced... running at temperature of -35. Convenient Maintenance BFM1015 diesel engine has one-cylinder-one-head structure so that the parts have good universal..., silencer, inter-cooler, water tank, instruments and other parts. f3l912 deutz engine head bolts torque, Find f3l912 deutz ... DEUTZ 1013 35-85 mm + 60 degrees 30 mm + 30 degrees NEW BOLTS TO BE USED 30 Nm + 60 degrees Second torque FLYWHEEL BOLTS depends on bolt length CYL HEAD BOLTS 40 Nm + 70 Nm + 180 degrees NEW BOLTS TO BE BIG END BOLTS 30 Nm + 60 + 30 degrees USED MAINS BOLTS 50 Nm + 90 + 90 degrees 0.5 mm EXHAUST TAPPETS 0.3 mm INLET SETTINGS & CLEARANCES DEUTZ 1011F / 2011 Deutz Engines Specification Sheets For your convenience, Diesel Parts Direct offers a variety of specification sheets in PDF format. Just look up your engine model in the tables below to find the information you need. Deutz Engine Specification Sheets | Diesel Parts Direct you need to make 3 pass first past torque cylinder bolts 44 ft lbs. second pass torque cylinder bolts 59 ft lbs. if you have 17mm head bolts torque to 70 ft lbs. the third pass tighten all cylinder bolts additional 90 degrees. rod bearing bolt torque to 35 ft lbs. CYLINDER HEAD TORQUE FOR BF6L913C DEUTZ ENGINE - Fixya Whether diesel, gas, hybrid or electric: with our innovative off-highway drives, we are leading the way for tomorrow's mobility. DEUTZ AG: Engines As an Authorized Deutz Service Dealer, we have a great selection of genuine cylinder head gaskets for Deutz 2011 engines.. If you do not see the Deutz part you are looking for, please use our quote request form or call us at 855.470.3523: our knowledgeable inside sales staff will gladly assist you. Deutz Cylinder Head Gaskets | 2011 Engines Assemble of cylinder head Deutz engine cylinder head - YouTube rod cap

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bolts. close

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 you need to make 3 pass first past torque cylinder bolts 44 ft lbs. second pass torque cylinder bolts 59 ft lbs. if you have 17mm head bolts torque to 70 ft lbs.the third pass tighten all cylinder bolts additional 90 degrees. rod bearing bolt torque to 35 ft lbs. [Deutz engine cylinder head - YouTube](#)
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D3371666 (3371666) Head Bolt Washer Head Hardware Deutz
New Aftermarket Diesel. Engine F6L913 / F2L912 / F3L912 /
BF6L913 / F3L913 / F6L912 / F4L912 / BF6L912 / F5L912 /
BF4L913 / F4L913.

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Use a reduced torque value if the bolt has been lubricated. For
help with installing cylinder ...

**Table F-2. Torque Specification for Bolts and Nuts on ...
CYLINDER HEAD TORQUE FOR BF6L913C DEUTZ ENGINE -
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Assemble of cylinder head

... 214 to 440kw.the torque is 30%-45%.the rated speed is
1800-2100r/min.one-cylinder-one head. They are produced...
running at temperature of -35.Convenient MaintenanceBFM1015
diesel engine has one-cylinder-one- head structure so that the
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