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when welding or cutting, welding goggles must be worn. various processes: Shade 4 - Oxy-cutting and gouging. - Flame cleaning. - Braze welding of light copper and steel. - Silver brazing. Shade 5 - Fusion welding of steel, cast iron, nickel and copper. - Braze welding of heavy steel and cast iron. - Hard facing. Shade 6

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Trained personnel should only use gas welding and cutting equipment. Always ensure Gas cylinders are safely secured. Ensure hoses are kept tidy on the floor to reduce the risk of tripping on the hoses. have been made safe. Ensure the working area is well ventilated to ensure there is no risk of asphyxiation. flashback, check for hot spots or vibration; there Ensure the working area is clear of flammable materials as sparks from the process can travel long distances.

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Oxy-fuel welding (commonly called oxyacetylene welding, oxy welding, or gas welding in the United States) and oxy-fuel cutting are processes that use fuel gases (or liquid fuels such as gasoline) and oxygen to weld or cut metals. French engineers Edmond Fouché and Charles Picard became the first to develop oxygen-acetylene welding in 1903. Pure oxygen, instead of air, is used to increase the ...

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Never weld, heat or cut on containers that have held flammable substances until they have been thoroughly steam cleaned. Flammable vapours may explode. Even after cleaning, the containers should be filled with water before welding or cutting. Make sure the space above the water is vented for escape of heated air. Do not weld or cut painted, plated

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You must protect your workers' health by controlling the risks from welding fume. Control the risk. Consider if you could avoid or reduce exposure by doing the job in a different way. Health surveillance . Consider using respiratory health surveillance. Training. You must train workers, especially those new to the job. Maintain exposure controls

Identifying the right cutting and welding tips

Remove all flammable and combustible materials from the cutting/welding zone and surrounding areas. Do not cut/weld fuel and lubricant containers, even if empty. These must be carefully cleaned before they can be cut/welded. Always allow the cut/welded material to cool before touching it or placing it in contact with combustible or flammable material.

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Wear appropriate PPE like welding helmet and goggles to protect workers' eyes and head from hot slag, sparks, intense light, and chemical burns.

Fire and electricity resistant clothing, hand shields, welding gloves, aprons, and boots can be worn to protect workers from heat, fires, electrocution, and burns.