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Toyota had it pretty well setup from factory, so a good rule is to have the rocker posts accurately machined down by the amount of valvelift you have added to the engine. Stock lift is about 0.340", so say you're running 0.400" lift, you need to have the rocker posts machined down about 0.060". There are two types of rocker post, early alloy and later cast iron. The cast ones are better, as ...

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The K engine is actually a fairly easy to upgrade engine, now of course, it's only a 1.0-1.5 (plus the 7K, but I don't like stroker engines, so I won't talk about that one) so you won't quite get break-neck power like you would from tuning an SR20, or a 3SGE, or anything along those lines, so if you're building a DRIFT KE70, you should probably pick another engine, but if you really want to ...

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