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3. This press is designed and intended for use by properly trained and experienced personnel only. If you are not familiar with the proper and safe operation of a hydraulic press, do not use until

proper training and knowledge have been obtained. 4. Do not operate this press beyond its rated capacity. Use pressure gauge to determine load. 5.

[Mechanical Punch Press Maintenance & How-To \(Daily ...](#)

Breaking the beam on the upstroke might not stop the press. Refer to the owner's manual for proper function. Oil Maintenance. Besides performing daily maintenance, maintenance personnel should closely monitor a press's oil health (see Figure 2). Similar to an automobile, a hydraulic press can't run optimally on low or dirty oil.

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