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The Updated CWI Practical Exam Welding Inspection Technology Workbook Module & Metal Properties and Destructive Testing Q6-25 Which of the following tests can be used to judge the soundness of a weld? a. nick break b. side bend c. face bend d. fillet break WELDING INSPECTION TECHNOLOGY WORKBOOK 7. As a CWI, you are asked to verify the schedule of a piece of 6" diameter, schedule 80 pipe. What is the O.D. and thickness supposed to be? a. 6.000 OD and .432" thick b. 6.625 OD and .280" thick c. 6.000 OD and .280" thick d. 6.625 OD and .432" thick e. none of the above

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