

Studies On Recast Layer In Edm Using Aluminium Powder

Characterization of Metals and Alloys
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Characterization of Metals and Alloys
 Springer Nature

All machining process are dependent on a number of inherent process parameters. It is of the utmost importance to find suitable combinations to all the process parameters so that the desired output response is optimized. While doing so may be nearly impossible or too expensive by carrying out experiments at all possible combinations, it may be done quickly and efficiently by using computational

intelligence techniques. Due to the versatile nature of computational intelligence techniques, they can be used at different phases of the machining process design and optimization process. While powerful machine-learning methods like gene expression programming (GEP), artificial neural network (ANN), support vector regression (SVM), and more can be used at an early phase of the design and optimization process to act as predictive models for the actual experiments, other metaheuristics-based methods like cuckoo search, ant colony optimization, particle swarm optimization, and others can be used to optimize these predictive models

to find the optimal process parameter combination. These machining and optimization processes are the future of manufacturing. Data-Driven Optimization of Manufacturing Processes contains the latest research on the application of state-of-the-art computational intelligence techniques from both predictive modeling and optimization viewpoint in both soft computing approaches and machining processes. The chapters provide solutions applicable to machining or manufacturing process problems and for optimizing the problems involved in other areas of mechanical, civil, and electrical engineering, making it a valuable

reference tool. This book is addressed to engineers, scientists, practitioners, stakeholders, researchers, academicians, and students interested in the potential of recently developed powerful computational intelligence techniques towards improving the performance of machining processes.

Advanced Methods of Machining MDPI
This book presents recent developments in the areas of engineering and technology, focusing on experimental, numerical, and theoretical approaches. In the first part, the emphasis is on the emerging area of electromobility and its sub-disciplines, e.g. battery development, improved efficiency due to new designs and materials, and intelligent control approaches. In turn, the book's second part addresses the broader topic of energy conversion and generation based on classical (petrol engines) and more modern approaches (e.g. turbines). The third and last part addresses quality control and boosting engineering efficiency in a broader sense. Topics covered include e.g. modern contactless screening methods and related image processing.

Electro-Micromachining and Microfabrication CRC Press

This book presents the select proceedings of Conference on Research and Developments in Material Processing, Modelling and Characterization (RDMPMC 2020). It highlights the new technologies developed in the generation of rational materials for various applications with tailored properties. It covers fundamental research in emerging materials which includes biomaterials, composites, ceramics, functionally graded materials, energy materials, thin film materials, nanomaterials, nuclear materials, intermetallic, high strength materials, structural materials, super alloys, shape memory alloys and thermally enhanced materials. It includes the numerical modeling and computer simulation to investigate the properties and structure of materials. Few of the most relevant manufacturing techniques highlighted in this book are welding, coating, additive manufacturing, laser-based manufacturing, advanced machining processes, casting, forming and micro and nanoscale manufacturing processes. Given its contents, this book is beneficial to students, researchers and industry professionals.

Advances in Laser Materials Processing IOS Press

In the present study, optimization of chromium powder mixed EDM parameters is studied during machining of H13 tool steel. Four input parameters of powder

mixed EDM, namely peak current, pulse on time, duty cycle and powder concentration, are varied, each at three levels, to get the optimum responses. Material removal rate (MRR), Tool wear rate (TWR) and Surface Roughness (Ra) are considered as performance measures. Copper electrode of 16 mm is used as the tool. Response Surface Methodology is used to correlate input and output parameters. The variation of responses due to variation in input parameters has been studied and shown in the form of surface plots and contour plots.

Progress in Engineering Technology Springer Nature

Miniaturization and high precision are rapidly becoming a requirement for many industrial processes and products. As a result, there is greater interest in the use of laser microfabrication technology to achieve these goals. This book composed of 16 chapters covers all the topics of laser precision processing from fundamental aspects to industrial applications to both inorganic and biological materials. It reviews the state of the art of research and technological development in the area of laser processing.

Comprehensive Materials Finishing IGI Global

Micro Electro Discharge Machining (EDM) is a prominent technology for the fabrication of micro components in many fields. Nowadays, it is used like a conventional machine tool due to favorable characteristics. This book provides the fundamental knowledge of the principles of the process and its variants, the different process parameters, the role of machine components and systems, the challenges, and how to eliminate processing errors. It also includes real life applications of micro EDM in different areas with the most relevant examples.

Encyclopedia of Chemical Processing and Design Springer Nature

The role of manufacturing in a country's economy and societal development has long been established through their wealth generating capabilities. To enhance and widen our knowledge of materials and to increase innovation and responsiveness to ever-increasing international needs, more in-depth studies of functionally graded materials/tailor-made materials, recent advancements in manufacturing processes and new design philosophies are needed at present. The objective of this volume is to bring together experts from academic institutions, industries and research organizations and professional engineers for sharing of knowledge, expertise and experience in the emerging trends related

to design, advanced materials processing and characterization, and advanced manufacturing processes.

Solar Cells: Research and Development of Solar Cells CRC Press

This book presents selected extended papers from The First International Conference on Mechanical Engineering (INCOM2018), realized at the Jadavpur University, Kolkata, India. The papers focus on diverse areas of mechanical engineering and some innovative trends in mechanical engineering design, industrial practices and mechanical engineering education. Original, significant and visionary papers were selected for this edition, specially on interdisciplinary and emerging areas. All papers were peer-reviewed.

The Use of Small-scale Specimens for Testing Irradiated Material Springer

Artificial neural networks (ANNs) present many benefits in analyzing complex data in a proficient manner. As an effective and efficient problem-solving method, ANNs are incredibly useful in many different fields. From education to medicine and banking to engineering, artificial neural networks are a growing phenomenon as more realize the plethora of uses and benefits they provide. Due to their complexity, it is vital for researchers to understand ANN capabilities in various fields. The Research Anthology on Artificial Neural Network Applications covers critical topics related to artificial neural networks and their multitude of applications in a number of diverse areas including medicine, finance, operations research, business, social media, security, and more. Covering everything from the applications and uses of artificial neural networks to deep learning and non-linear problems, this book is ideal for computer scientists, IT specialists, data scientists, technologists, business owners, engineers, government agencies, researchers, academicians, and students, as well as anyone who is interested in learning more about how artificial neural networks can be used across a wide range of fields.

Additive, Subtractive, and Hybrid Technologies Springer Nature

This book presents selected papers from the 5th International Conference on Mechanical, Manufacturing and Plant Engineering (ICMMPE 2019), held in Kuala Lumpur, Malaysia. It highlights the latest advances in the area, brings together researchers and professionals in the field and provides a valuable platform for exchanging ideas and fostering collaboration. Joining technologies could be change to manufacturing technologies. Addressing real-world problems

concerning joining technologies that are at the heart of various manufacturing sectors, the respective papers present the outcomes of the latest experimental and numerical work on problems in soldering, arc welding and solid-state joining technologies. technologies. technologies. technologies. technologies. technologies. technologies. technologies. technologies.

Advances in Manufacturing Technology XXXII Trans Tech Publications Ltd
Advances in Laser Materials Processing: Technology, Research and Application, Second Edition, provides a revised, updated and expanded overview of the area, covering fundamental theory, technology and methods, traditional and emerging applications and potential future directions. The book begins with an overview of the technology and challenges to applying the technology in manufacturing. Parts Two thru Seven focus on essential techniques and process, including cutting, welding, annealing, hardening and peening, surface treatments, coating and materials deposition. The final part of the book considers the mathematical modeling and control of laser processes. Throughout, chapters review the scientific theory underpinning applications, offer full appraisals of the processes described and review potential future trends. - A comprehensive practitioner guide and reference work explaining state-of-the-art laser processing technologies in manufacturing and other disciplines - Explores challenges, potential, and future directions through the continuous development of new, application-specific lasers in materials processing - Provides revised, expanded and updated coverage

Laser Precision Microfabrication IGI Global
 This volume presents research papers on micro and nano manufacturing and surface engineering which were presented during the 7th International and 28th All India Manufacturing Technology, Design and Research conference 2018 (AIMTDR 2018). The papers discuss the latest advances in miniature manufacturing, the machining of miniature components and features as well as improvement of surface properties. This volume will be of interest to academicians, researchers, and practicing engineers alike.

Advances in Micro and Nano Manufacturing and Surface Engineering Springer Nature
 Scaffold bone replacements are a safe and effective way to cure bone abnormalities, and porous scaffolds can be manufactured using additive manufacturing technology.

When scaffolds are implanted in a damaged location, they quickly connect to the host tissue and integrate, stimulating bone production and development. The qualities of porous titanium must be matched to the properties of human bones (i.e., age, sex, and hormones). Using subtractive manufacturing, it is extremely difficult to create the complicated porous structure necessary for the desired characteristic. The Handbook of Research on Advanced Functional Materials for Orthopedic Applications highlights current research pertinent to the orthopedic applications of additive-produced scaffolds in order to consider the latest breakthroughs in the synthesis and multifunctional applications of scaffolds. Covering key topics such as tissue, additive manufacturing, and biomaterial, this major reference work is ideal for industry professionals, engineers, researchers, academicians, practitioners, scholars, instructors, and students.

Ninth Conference on Production Research and Technology Springer Science & Business Media
 This book presents machine learning as a set of pre-requisites, co-requisites, and post-requisites, focusing on mathematical concepts and engineering applications in advanced welding and cutting processes. It describes a number of advanced welding and cutting processes and then assesses the parametrical interdependencies of two entities, namely the data analysis and data visualization techniques, which form the core of machine learning.

Subsequently, it discusses supervised learning, highlighting Python libraries such as NumPy, Pandas and Scikit Learn programming. It also includes case studies that employ machine learning for manufacturing processes in the engineering domain. The book not only provides beginners with an introduction to machine learning for applied sciences, enabling them to address global competitiveness and work on real-time technical challenges, it is also a valuable resource for scholars with domain knowledge.

Advances in Modern Machining Processes CRC Press
 Continuous improvements in machining practices have created opportunities for businesses to develop more streamlined processes. This not only leads to higher success in day-to-day production, but also increases the overall success of businesses. Non-Conventional Machining in Modern Manufacturing Systems provides emerging research exploring the theoretical and practical aspects of technological advancements in industrial

environments and applications in manufacturing. Featuring coverage on a broad range of topics such as optimization techniques, electrical discharge machining, and hot machining, this book is ideally designed for business managers, engineers, business professionals, researchers, and academicians seeking current research on non-conventional and technologically advanced machining processes.

Non-Conventional Machining in Modern Manufacturing Systems ASTM International
 This book provides readers with the comprehensive insights of the recent research breakthroughs in additive, subtractive, and hybrid technologies. Further, the book examines incomparable design and manufacturing independences, as well as strategies to upgrade the product performance characteristics through collaborating additive and subtractive technologies. Indeed, the intrinsic benefits and limitations of both additive and subtractive manufacturing technologies could be merged to obtain appreciable hybridizations. The editorial team members and contributors to Additive, Subtractive, and Hybrid Technologies are highly motivated experts committed to and the advance of hybrid manufacturing technologies.

3D Printing of Metals Springer
 Bridging the gap between the need for micro elements and the profitable microfabrication of goods, this new book provides an informative overview of the electro-micromachining and microfabrication processes, varieties, and important applications. Opening with an overview of a variety of micromachining technologies, with an emphasis on nontraditional approaches and recent advances in each, the volume discusses the ultrasonic micromachining processes for producing a variety of micro-shapes, such as micro-holes, micro-slots, and micro-walls, as well as assisted hybrid micromachining with ultrasonic vibration of the tool or workpiece, all which help to improve precision and to advance research. Computer-aided design and computer-aided manufacturing dental micromachining technologies are discussed. Micro-electrical discharge machining, laser micro grooving, and laser micromachining are among the advanced micro-manufacturing processes addressed as well. The volume also covers the use of an electrochemical micromachining method to improve micro texturing and the use of nano-additives to enhance MQL and micromachining process optimization. **Proceedings of the 2nd Annual International Conference on Material,**

Machines and Methods for Sustainable Development (MMMS2020) Springer Nature

This book covers various aspects of characterization of materials in the areas of metals, alloys, steels, welding, nanomaterials, intermetallic, and surface coatings. These materials are obtained by different methods and techniques like spray, mechanical milling, sol-gel, casting, biosynthesis, and chemical reduction among others. Some of these materials are classified according to application such as materials for medical application, materials for industrial applications, materials used in the oil industry and

materials used like coatings. The authors provide a comprehensive overview of structural characterization techniques including scanning electron microscopy (SEM), X-ray diffraction (XRD), transmission electron microscopy (TEM), Raman spectroscopy, image analysis, finite element method (FEM), optical microscopy (OM), energy dispersive spectroscopy (EDS), Fourier transform infrared spectroscopy (FTIR), differential thermal analysis (DTA), differential scanning calorimetry (DSC), ultraviolet-visible spectroscopy (UV-Vis), infrared photo-thermal radiometry (IPTR), electrochemical impedance spectroscopy (EIS), thermogravimetry analysis (TGA),

thermo luminescence (TL), photoluminescence (PL), high resolution transmission electron microscopy (HRTEM), and radio frequency (RF). The book includes theoretical models and illustrations of characterization properties—both structural and chemical. Advanced Composites in Aerospace Engineering Applications Springer Nature Aggregated Book
Industry 4.0 and Advanced Manufacturing IGI Global
Selected, peer reviewed papers from the 2014 International Mechanical Engineering Congress (IMEC 2014), June 13-15, 2014, Tamil Nadu, India

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